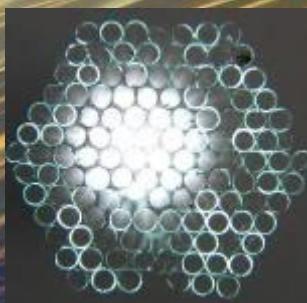
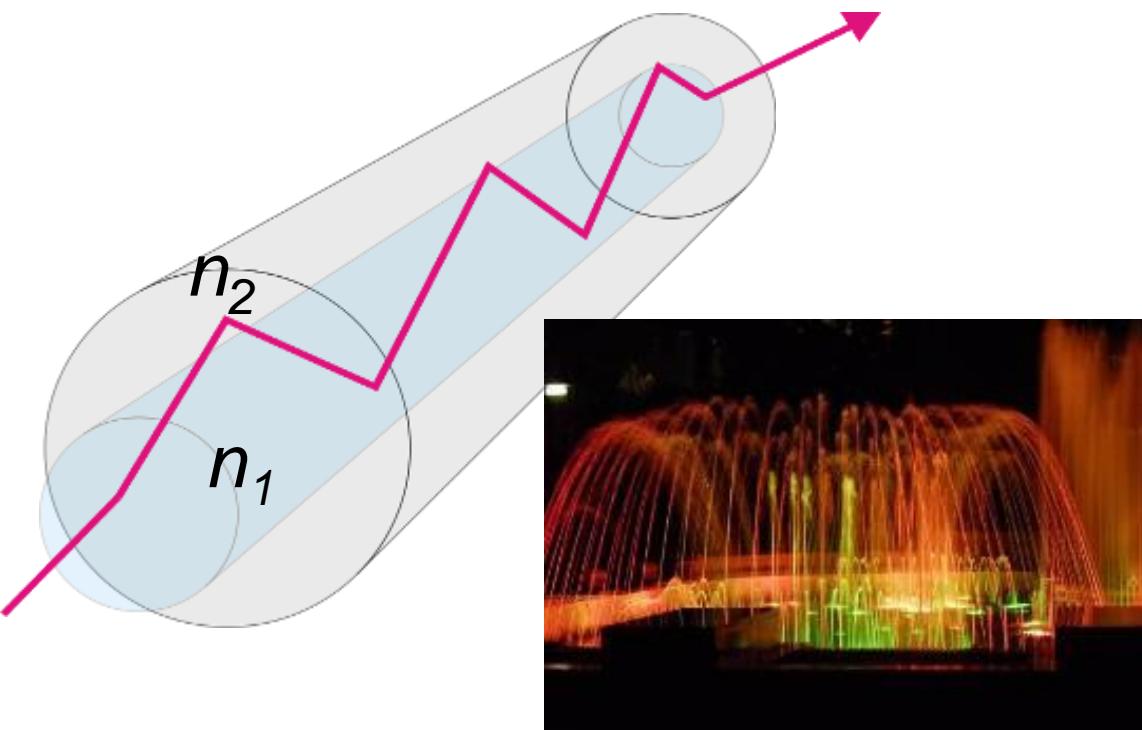




**Technology of Optical Fibers**  
**Academy of Sciences**  
**Institute of Photonics and Electronics v.v.i.**  
**I.Kašík, [www.ufe.cz](http://www.ufe.cz)**

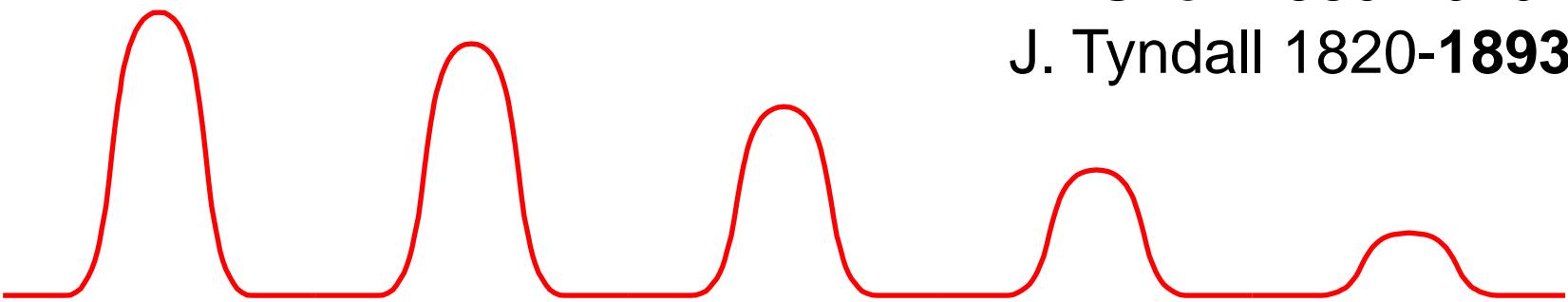


# Optical fibers



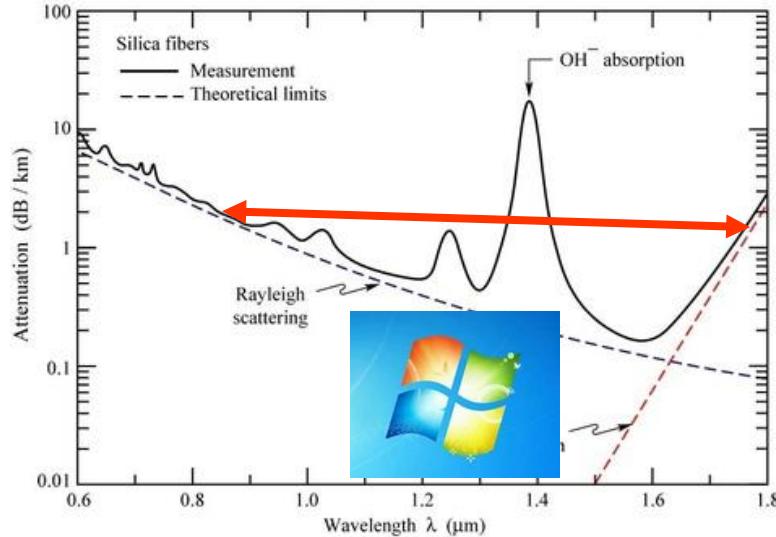
- \* dielectric
- \* mostly circular
- \*  $d \gg L$
- \*  $n_1 > n_2$
- \* ***total reflection***

W. Snell 1580-1626  
J. Tyndall 1820-1893

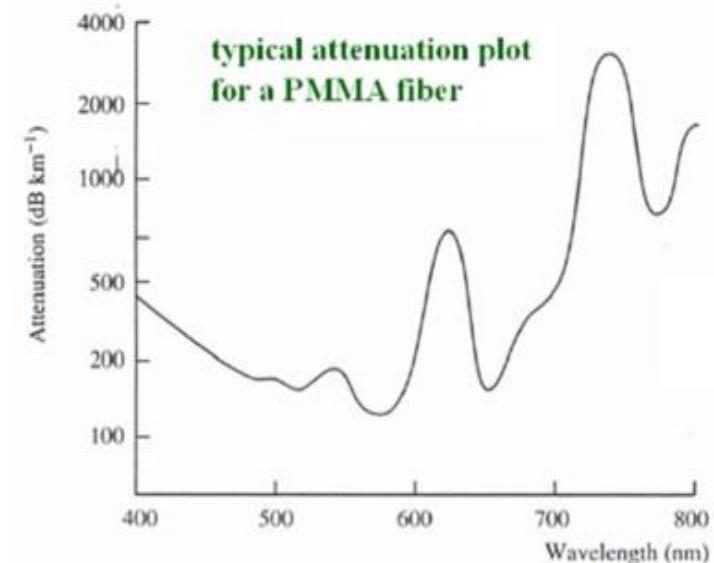


# Optical fibers

## Optical losses in optical fibers (intrinsic, extrinsic)



[Wiki]  
20 dB/km  
1% transmitted

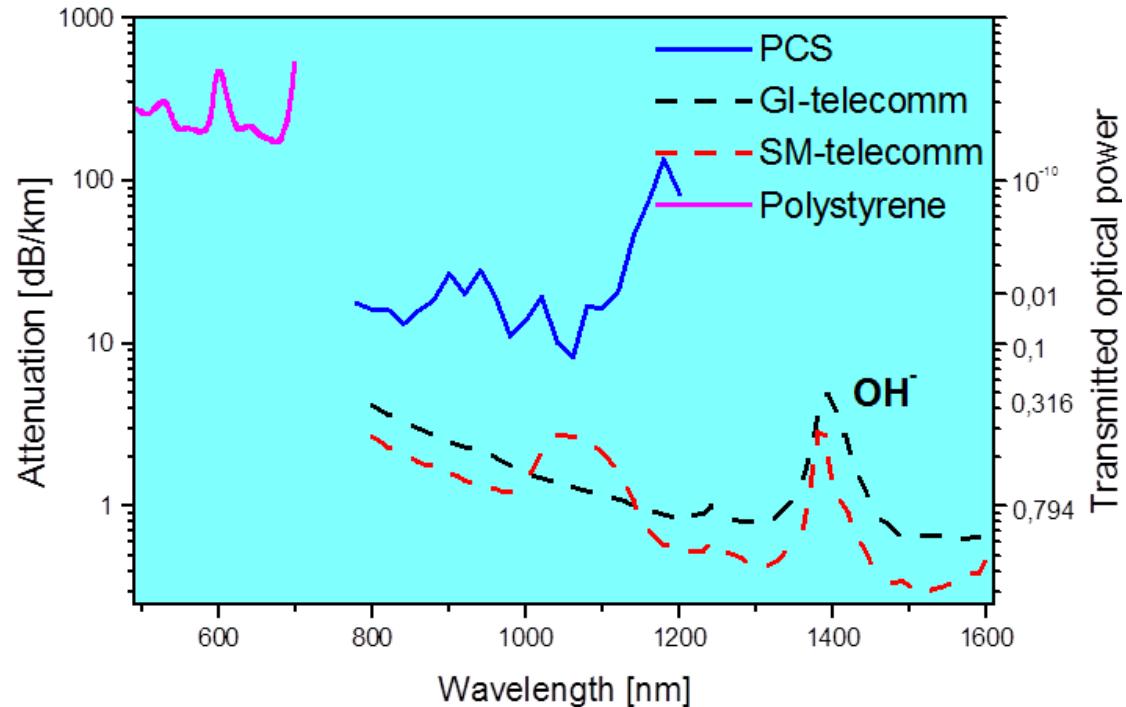


Nobel prize  
2009  
Ch.K.Kao

# Optical fibers

## Optical losses in optical fibers (**intrinsic**, **extrinsic**)

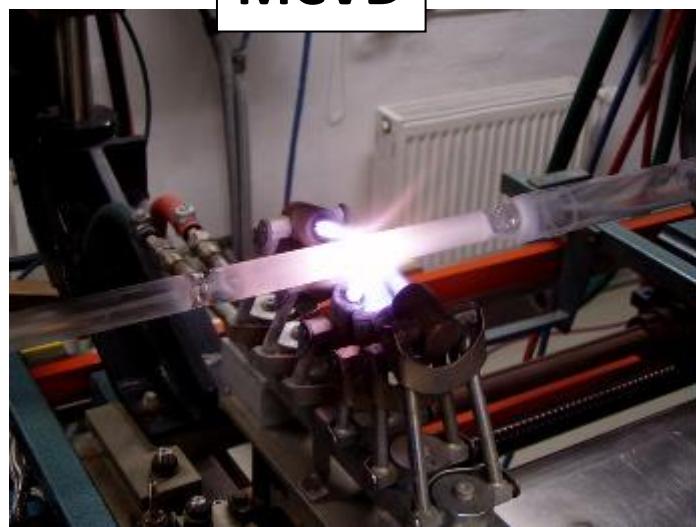
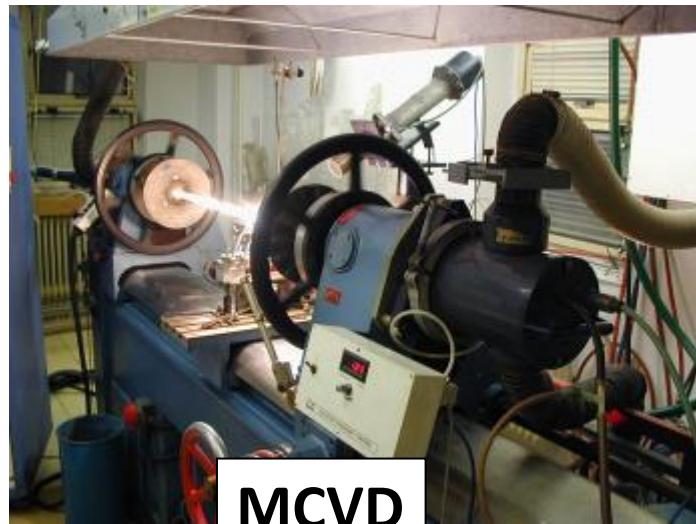
- high-purity
- silica based materials,  
max. impurities  
acceptable in ppb ( $10^{-9}$ )



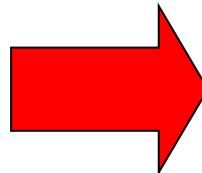
Conventional glassmaking =>

**ULTRA-PURE TECHNOLOGIES**

# Optical fiber preparation - technology



1. Preform



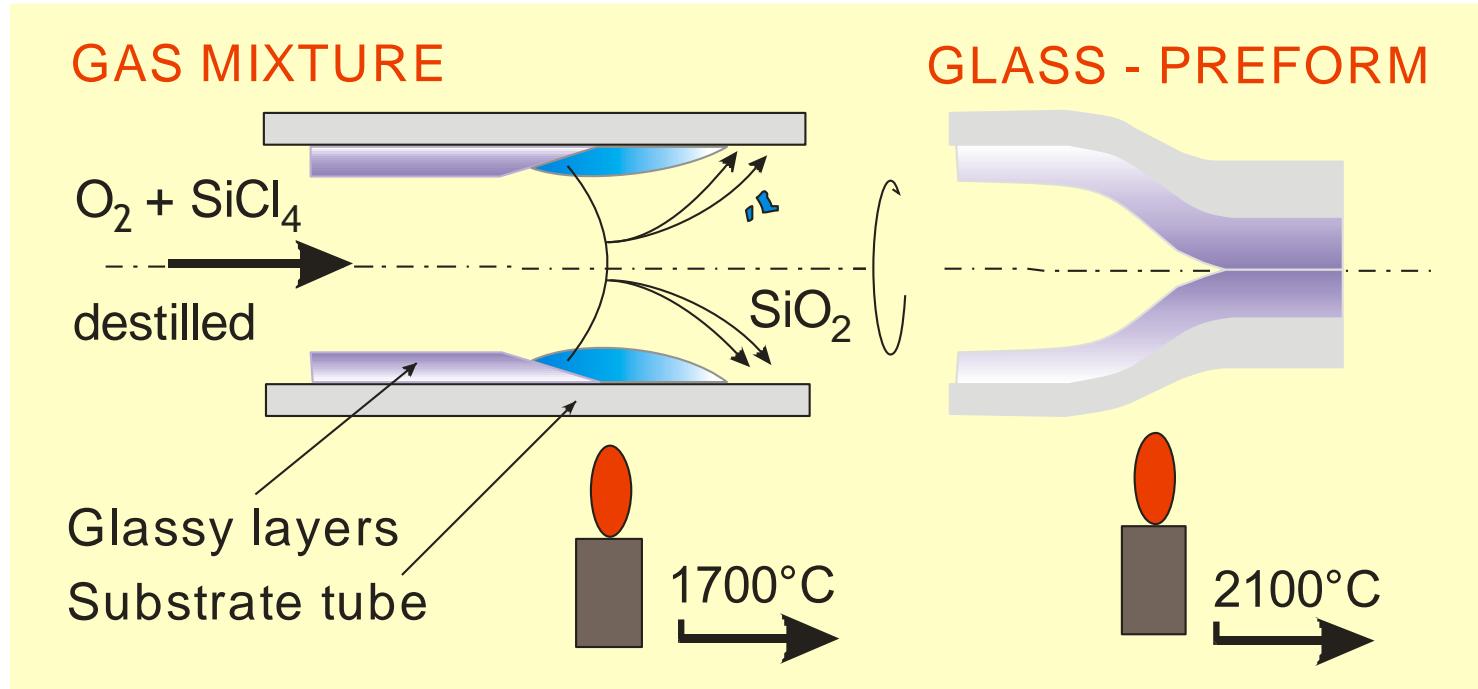
2. Fiber drawing



# PREFORM PREPARATION - MCVD

## MCVD – (Modified) Chemical Vapor Deposition

### 1. Deposition of layers

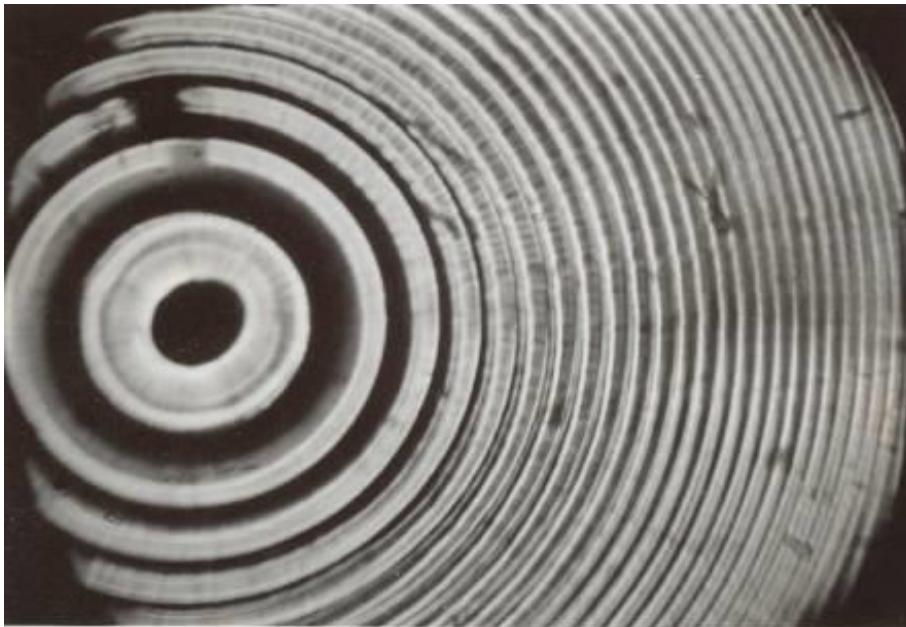


Sequential sintering of **thin glassy layers** (of thickness 1-20  $\mu m$ ) onto inner wall of silica substrate resulting in **bulk material – preform**.

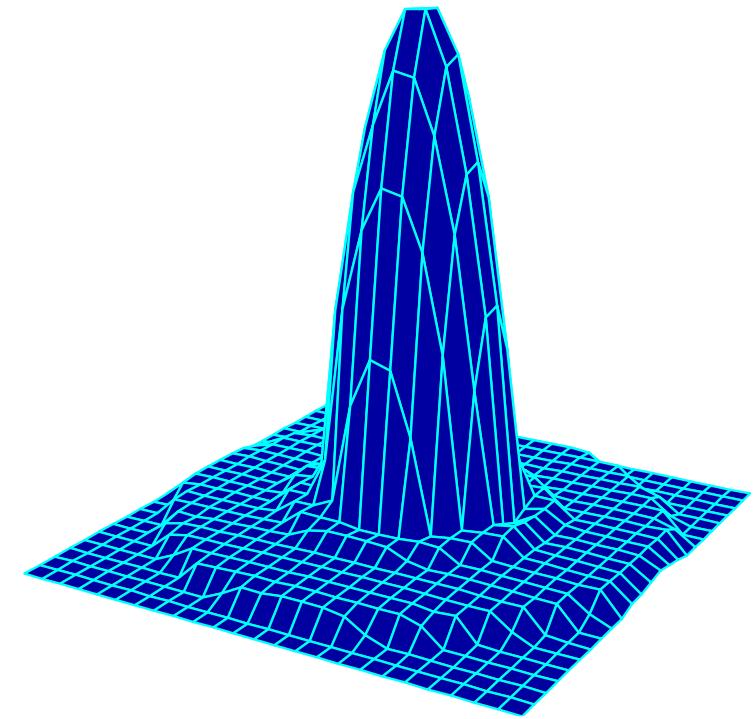


**high purity** ( $\sim 10^1$  ppb) **high precision** (better than 1 %)

# MCVD



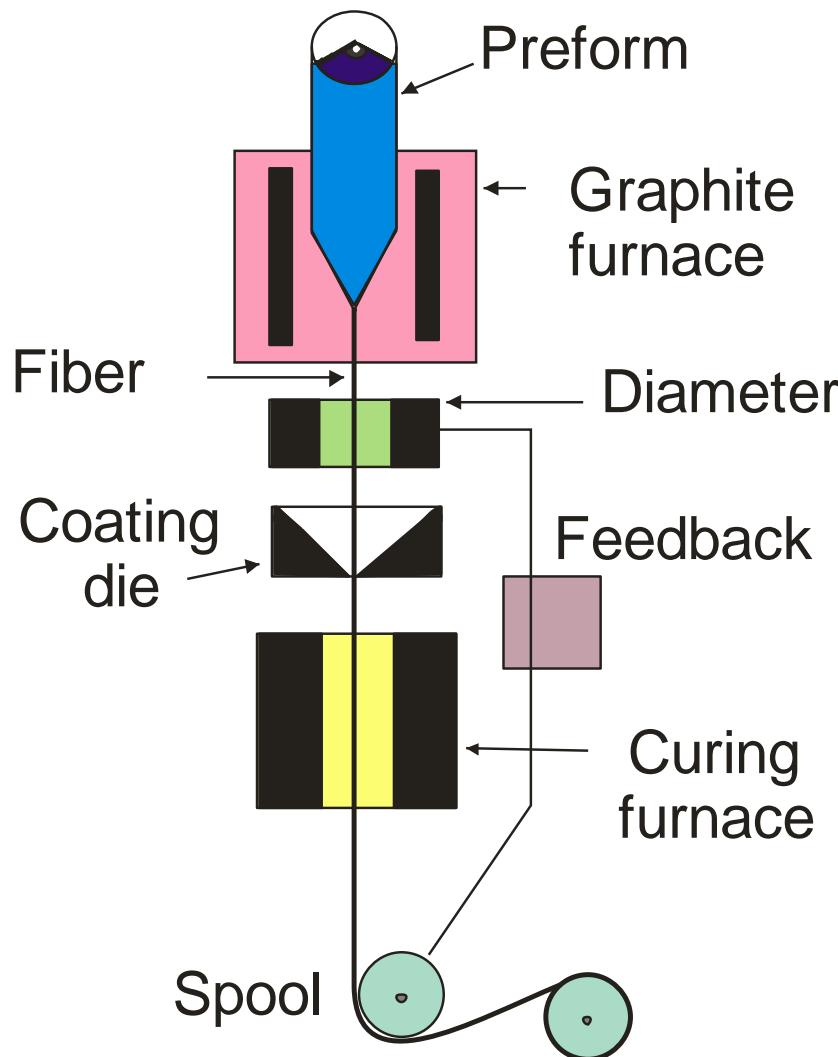
Microphoto of cross section  
of produced preform



Tomography of the refractive-  
index profile of preform

**High purity material due to FO-Optipur purity starting materials.  
High quenching rate ranging from  $10^2$  to  $10^3$  °C/s !  
Dopants = change of refractive index**

# Drawing of optical fiber from preforms



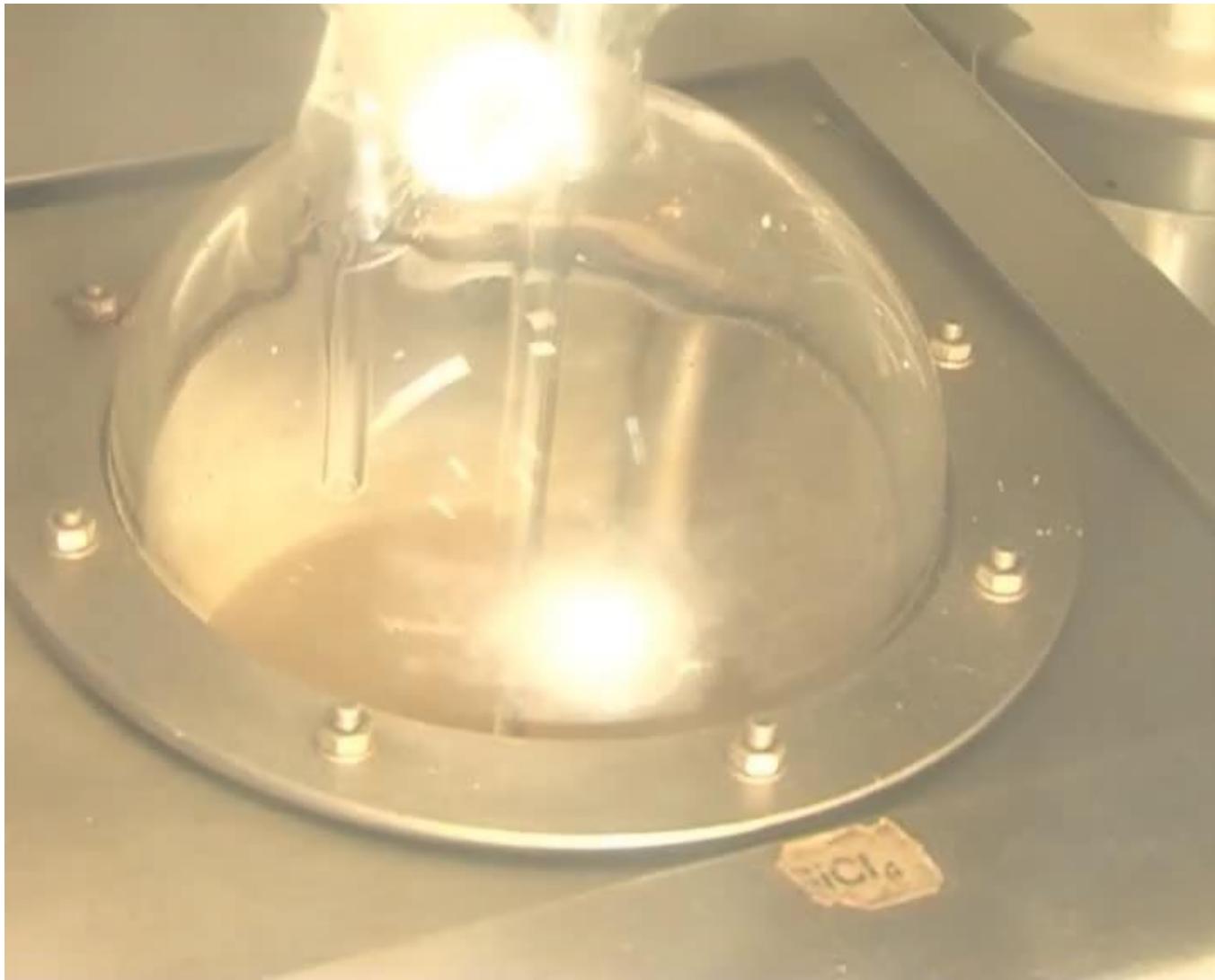
Diameter  
80-1000 µm

Temperature  
1800-2100°C  
Diameter  
80-1000 µm

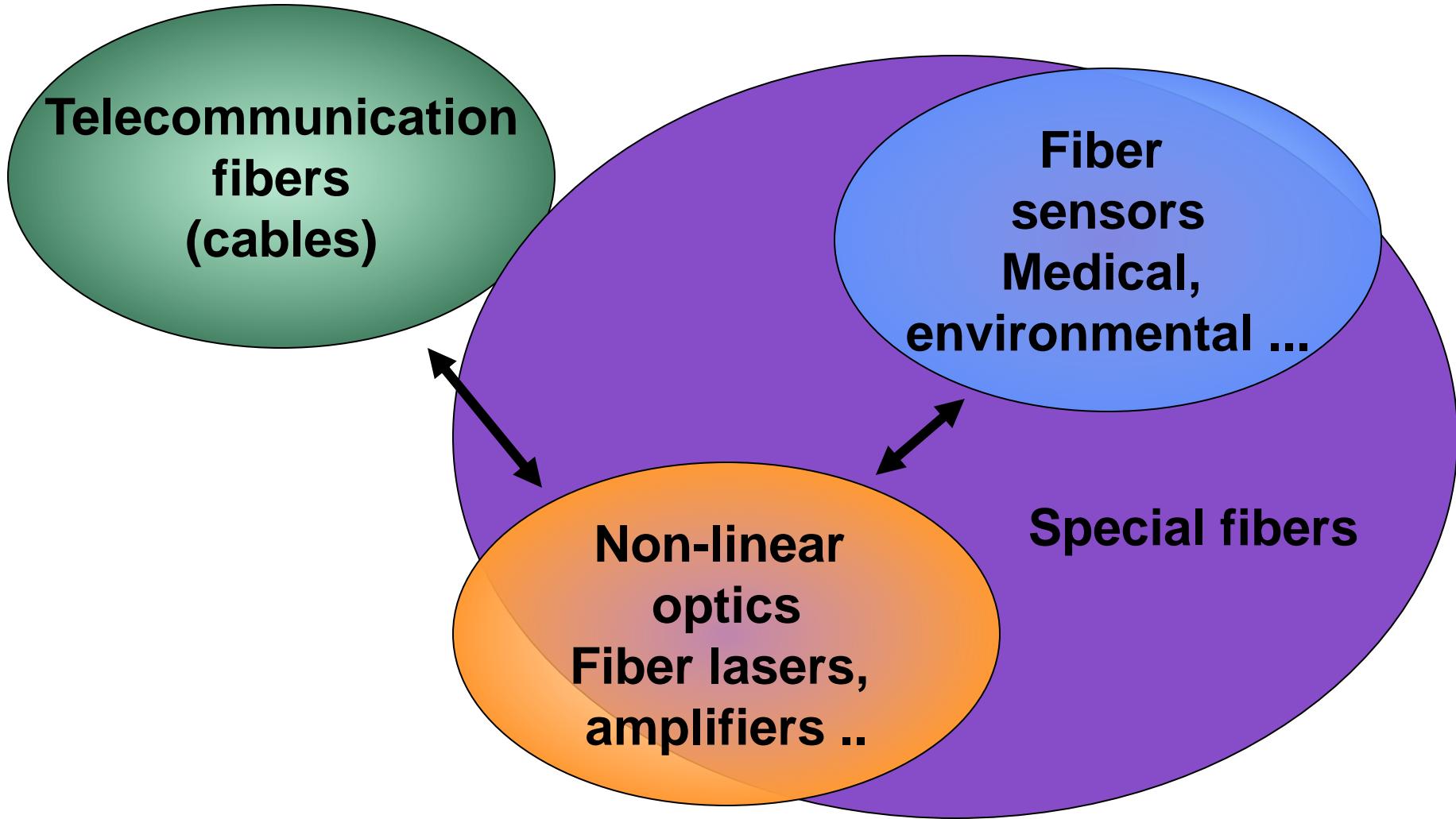
Temperature  
1800-2100°C

- No textile
- No thermo-insulation

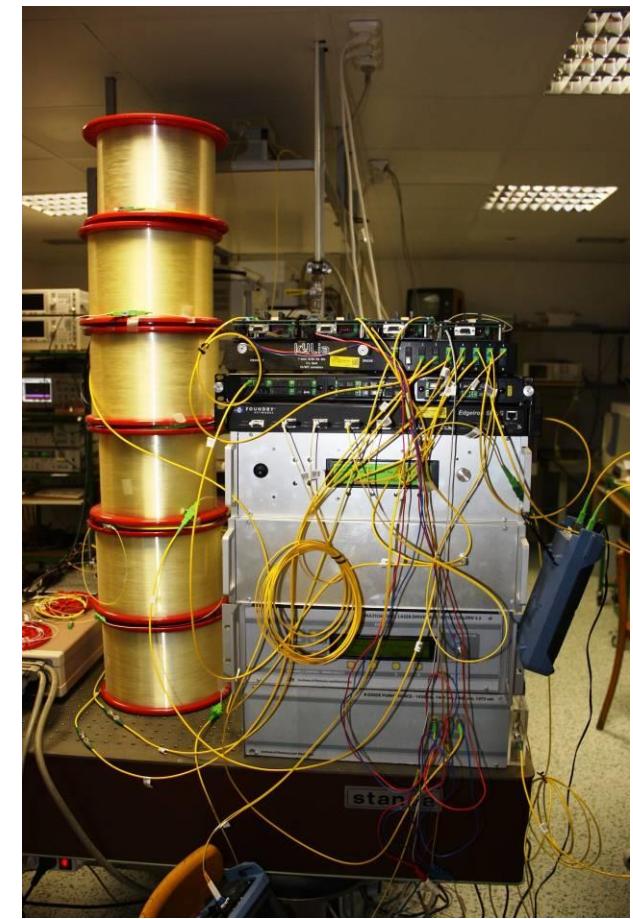
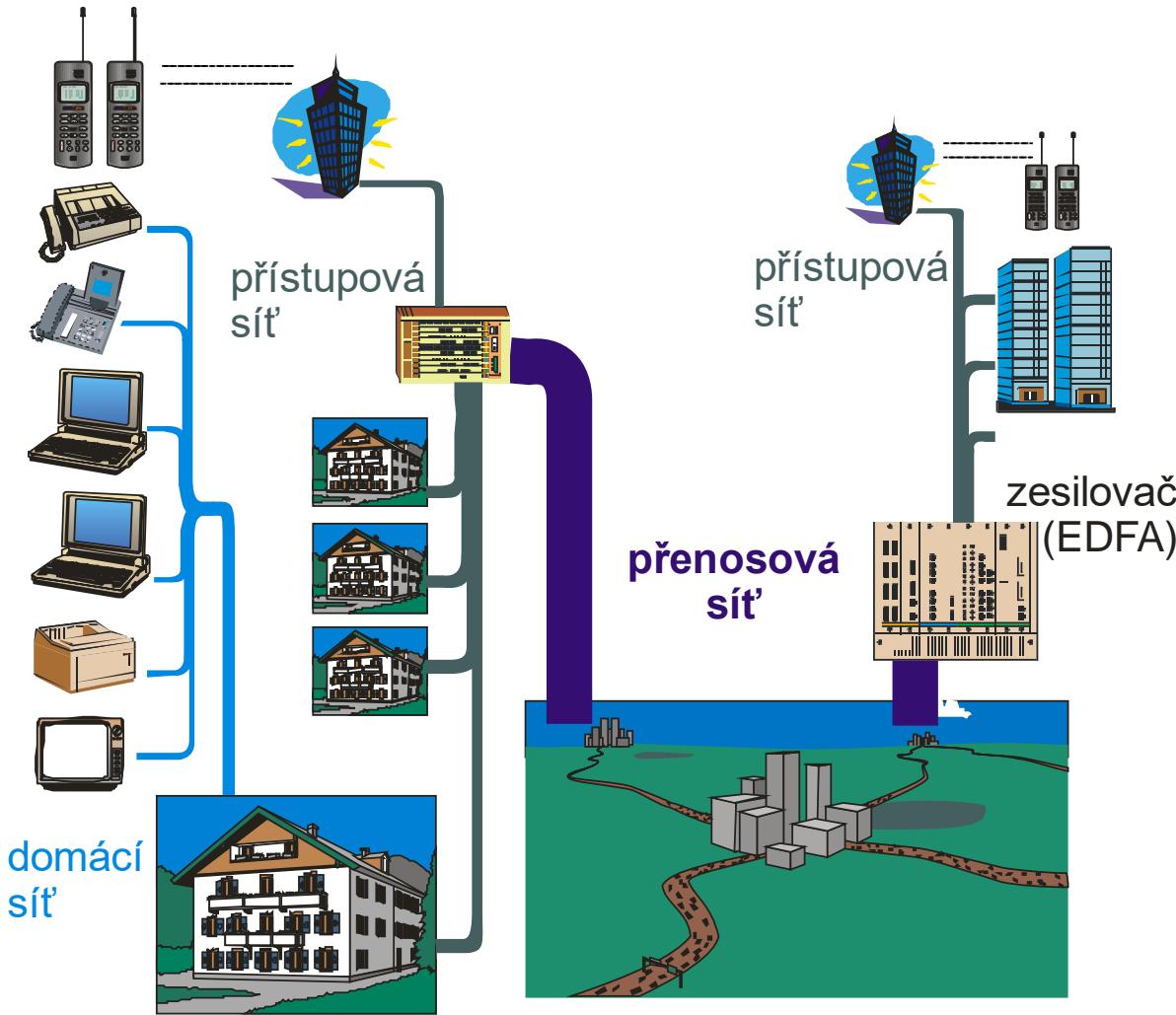
# Technology



# Application

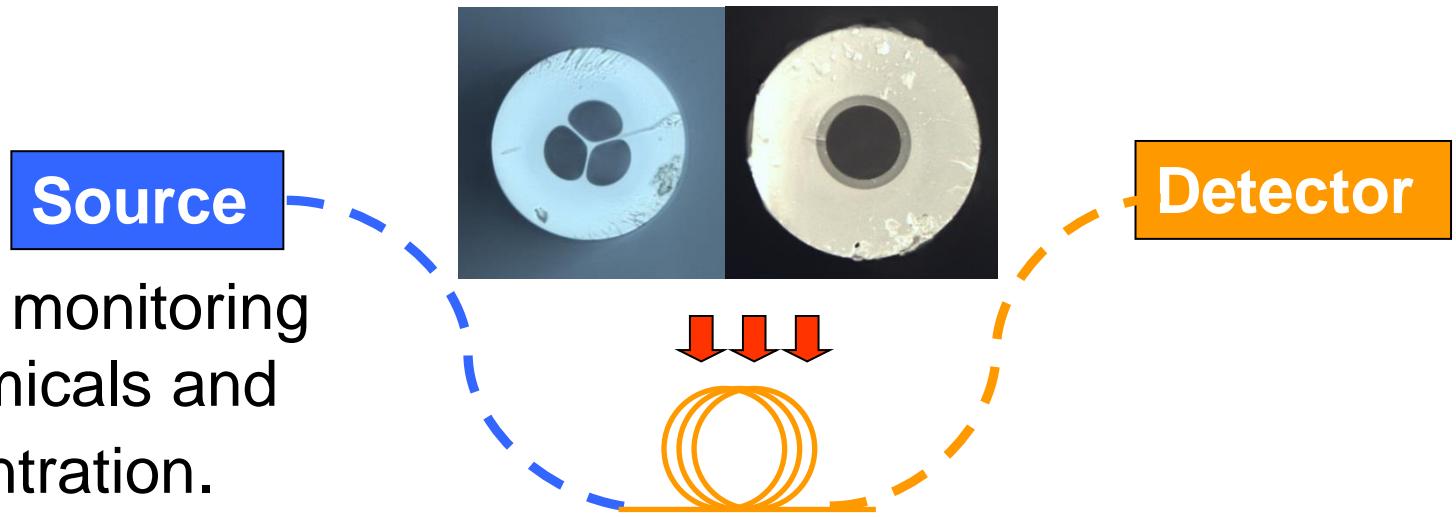


# Optical fibers - telecommunications

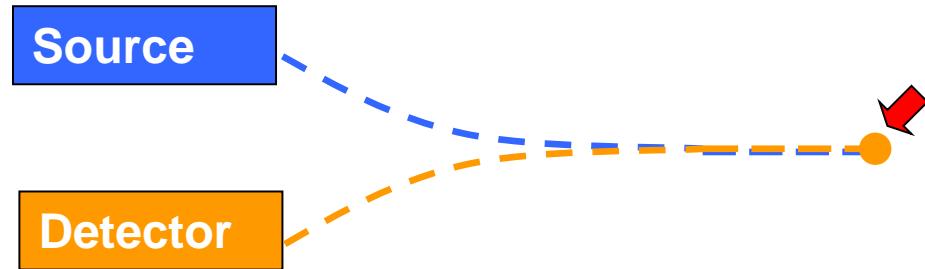


ÚFE & Cesnet  
Praha - Brno

# Optical fiber sensors



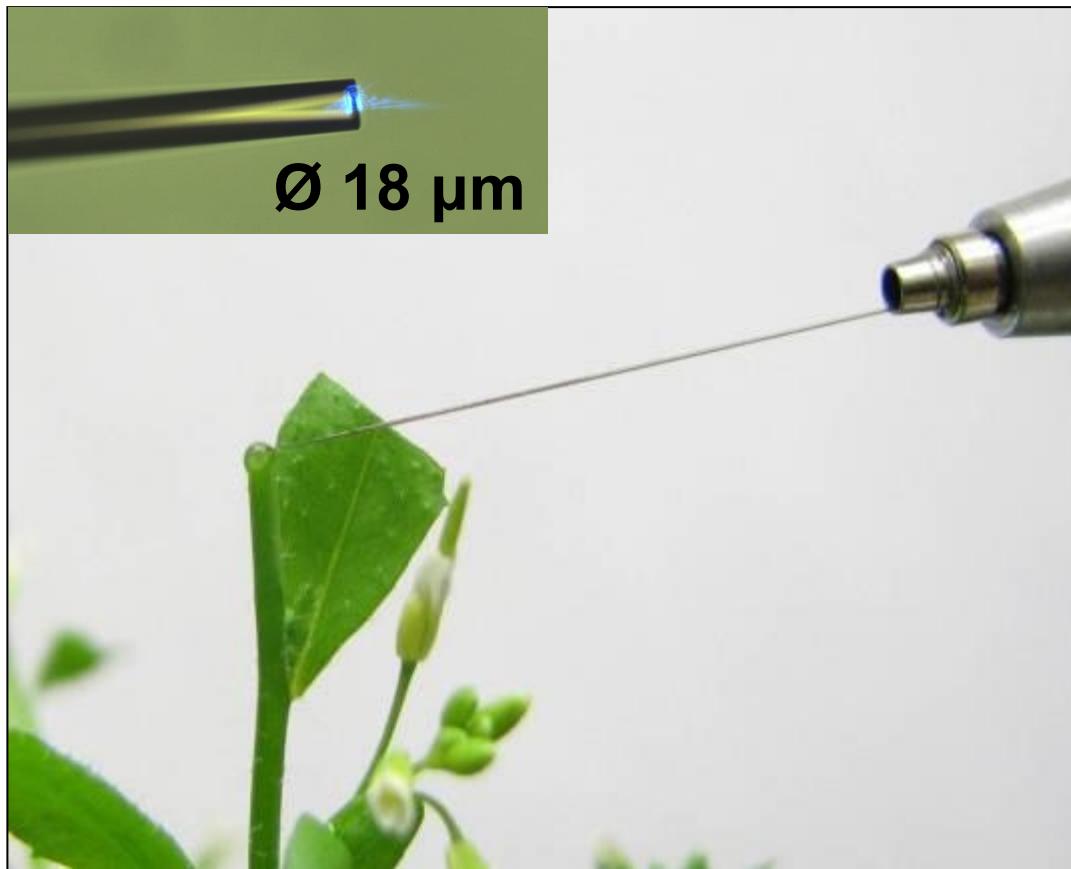
Continuous monitoring  
of (bio)chemicals and  
their concentration.



Suitable for :  
remote sensing  
distributed sensing  
flammable or explosives  
in high-voltage areas  
human body

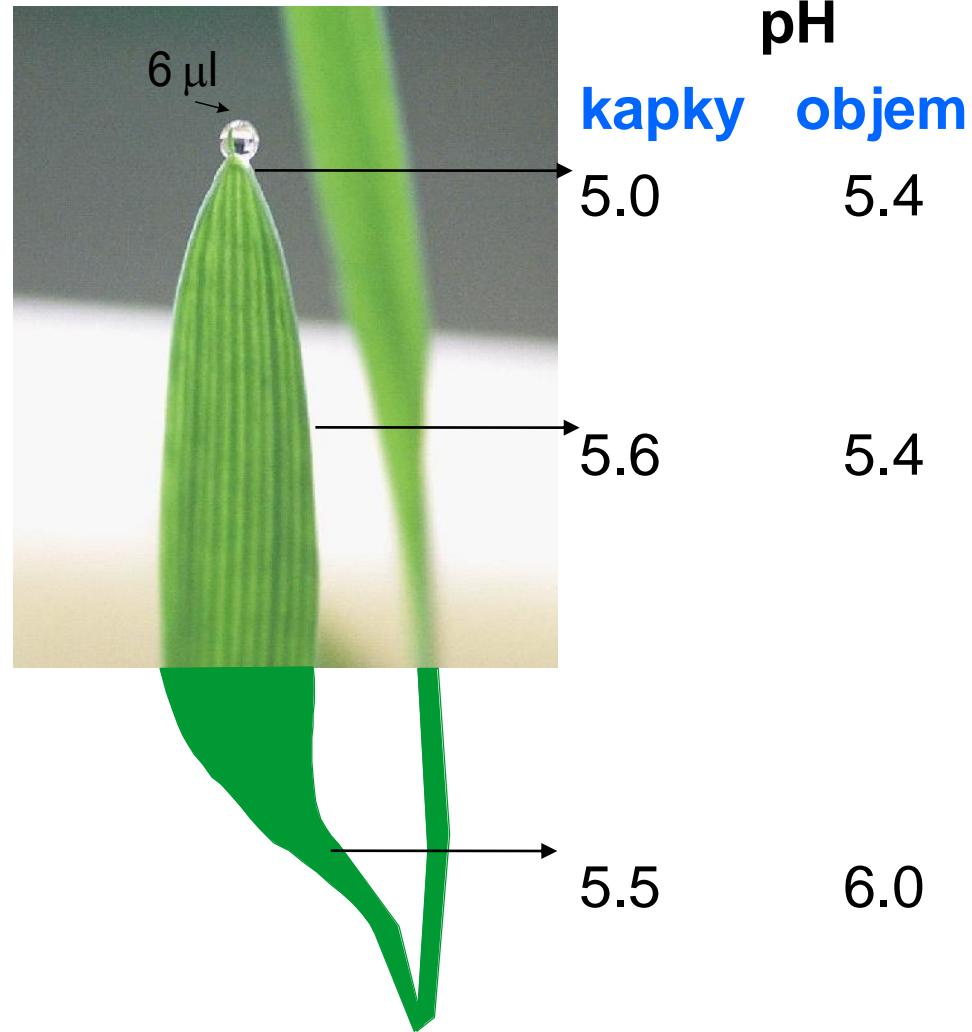
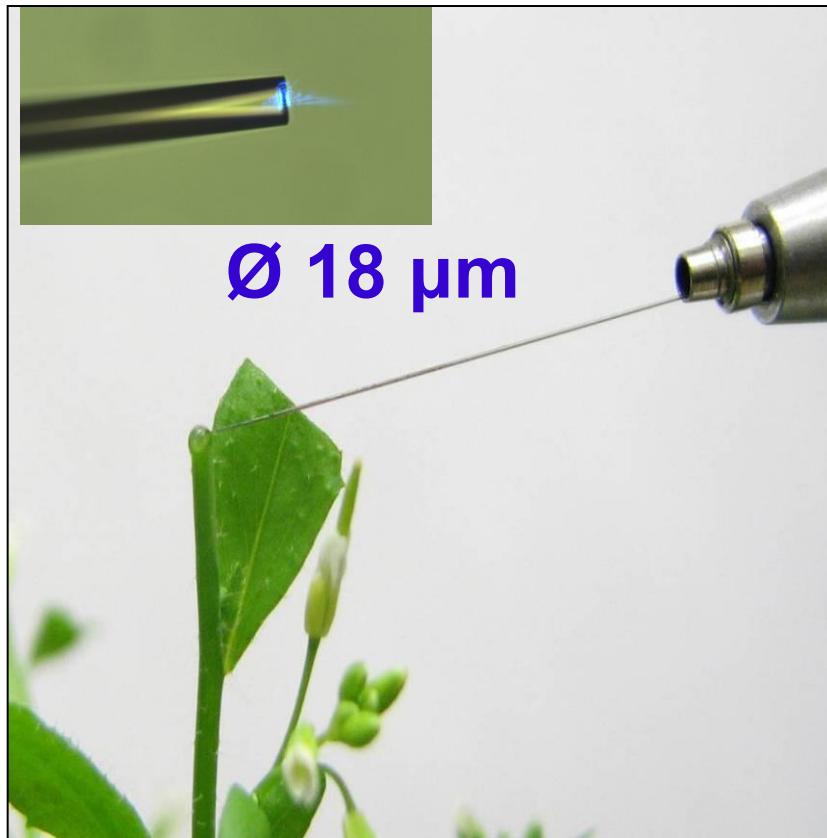
# Optical fiber sensors

In vivo detection of pH in small samples (droplets, cells)

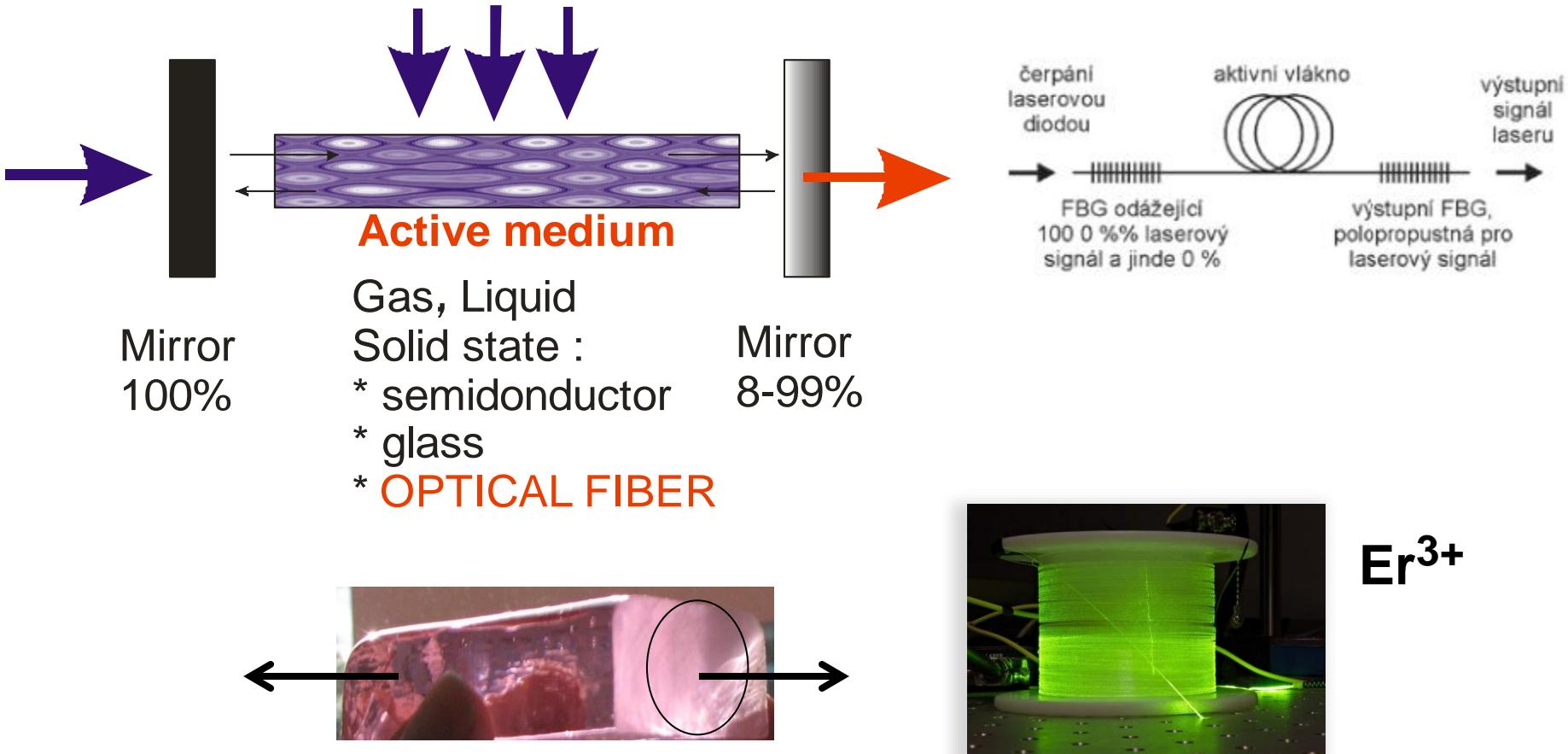


Sterilizable !!  
Long-term operation

# Optical fiber detection of pH



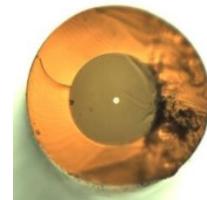
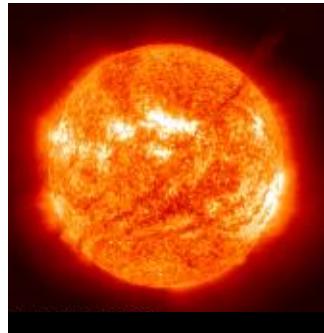
# Silica specialty optical fibers for fiber lasers and amplifiers



[C.J. Koester, E. Snitzer, Appl.Opt. (3) 1964, 1182] , [S.B. Poole, J.Lightwave Tech. LT-4 (1986), 870],  
[E.Desurvire, J.Lightwave Tech. LT-7 (1987), 835]

# Fiber lasers mW → kW

- \* high conversion efficiency (fiber lasers ~70-90%) - savings
- \* high quality beam (nearly Gaussian, low divergence)
- \* **high brightness** (high concentration of power)
- \* good thermal management (cooling)
- \* effective pumping
- \* tunability
- \* compactness
- \* size (long resonator in small space)



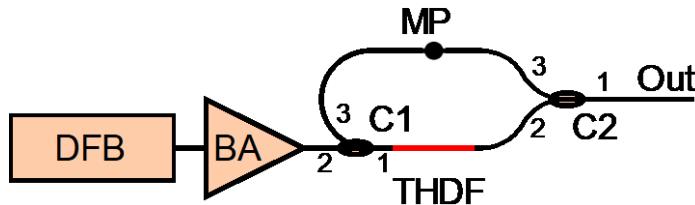
sun  
fiber laser

63 MW/m<sup>2</sup>  
12.7 GW/m<sup>2</sup>

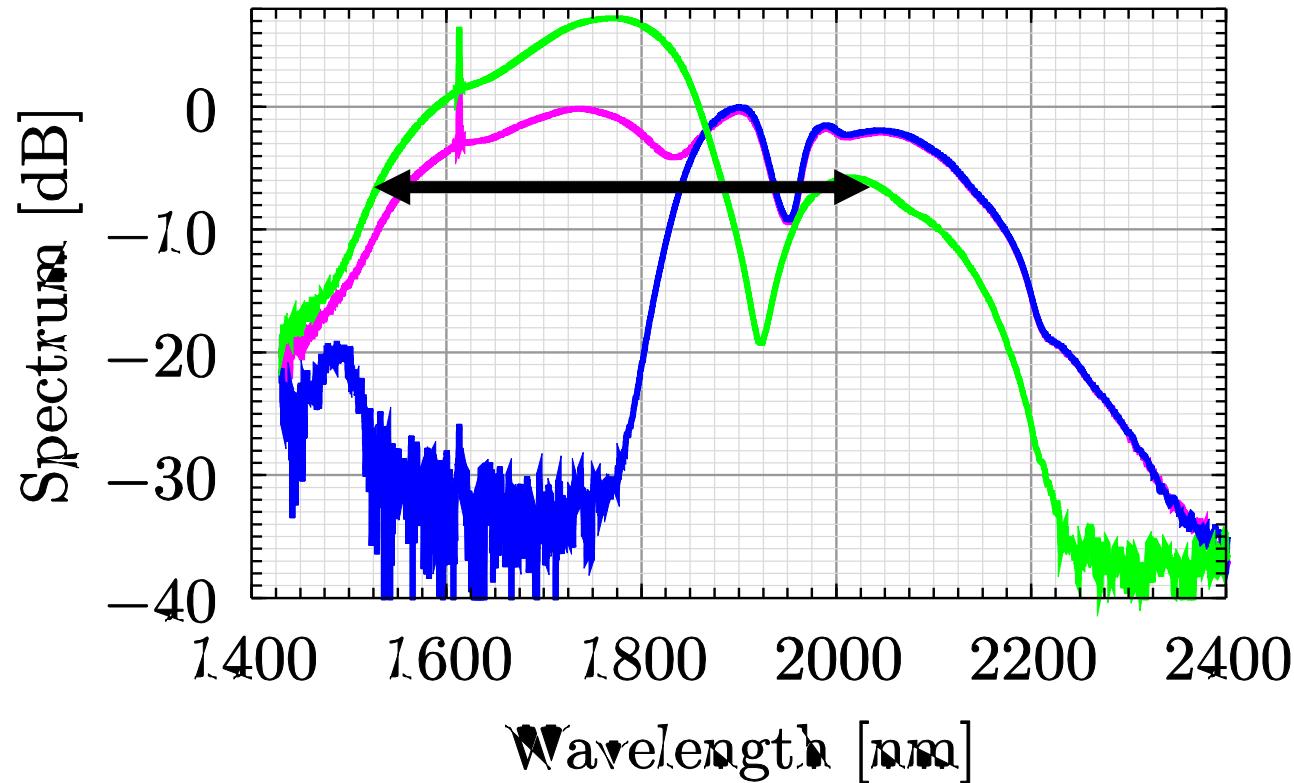


[IPG]

# Tm/Ho fiber for ASE (1550-2050 nm) stable source



Tm      ↓      Ho



# SUMMARY

- 1. Fiber technology : preparation of structures of high precision from materials of ultra-high purity (impurities in ppbs only). Difference between CVD and PVD.**
- 2. Fiber preparation in two steps : preform preparation and fiber drawing. (M)CVD technique (preform) makes possible to prepare multilayered tailored structures of suitable level of purity.**
- 3. Fibers conventional (passive) and special (active).**
- 4. Research of optical fibers (CR) :**



# References

- J. M. Senior : [Optical fiber communications - Principle and practise](#), Pearson Education Limited, Harlow, England, 2009.
- A. Mendez, F.T. Morse : [Specialty optical fibers handbook](#), Elsevier Science & Technol, USA, 2006.
- Saaleh, [Fotonika \(1 - 4\)](#), Matfyzpres
- J. Schrofel, K. Novotný : [Optické vlnovody](#), SNTL, 1986
- S. R. Nagel, J. B. McChesney, K. L. Walker : An overview of the MCVD process and performance, IEEE J. Quantum Electron. QE-18 (1982) 459-477

[Peterka - Vláknové lasery](#)

[ČT-D Lovci záhad: Srdce superlaseru, 1/6/2014](#)

Československý časopis pro fyziku 1/2010, 4-5/2010, 1/2011

Jemná mechanika a optika (5-6/2015)

Panorama 21. století 3/2012

[ČT2 – PORT : Co dokážou lasery - 29/9/2010](#)

[ČT2 – Věda a vědci : Zkrocené světlo - 6/10/2010](#)

# Be UFE !

•**STUDY** (diploma, thesis)

Czech Technical University

Charles University

Institute of Chemical Technology

•**PROJECTS** - partners CZ



•**INTERNATIONAL** - collaboration



# Be carefull !



## EXCURSION

- 1. Preform preparation (MCVD)**
- 2. Fiber drawing**
- 3. Preform (fiber) characterization**

**Thank you for attention**